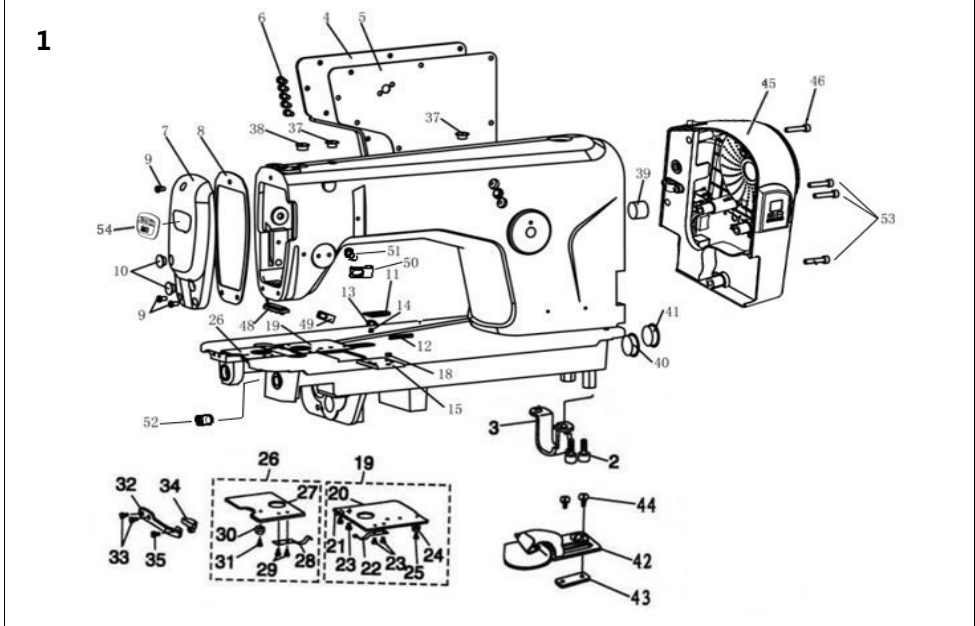


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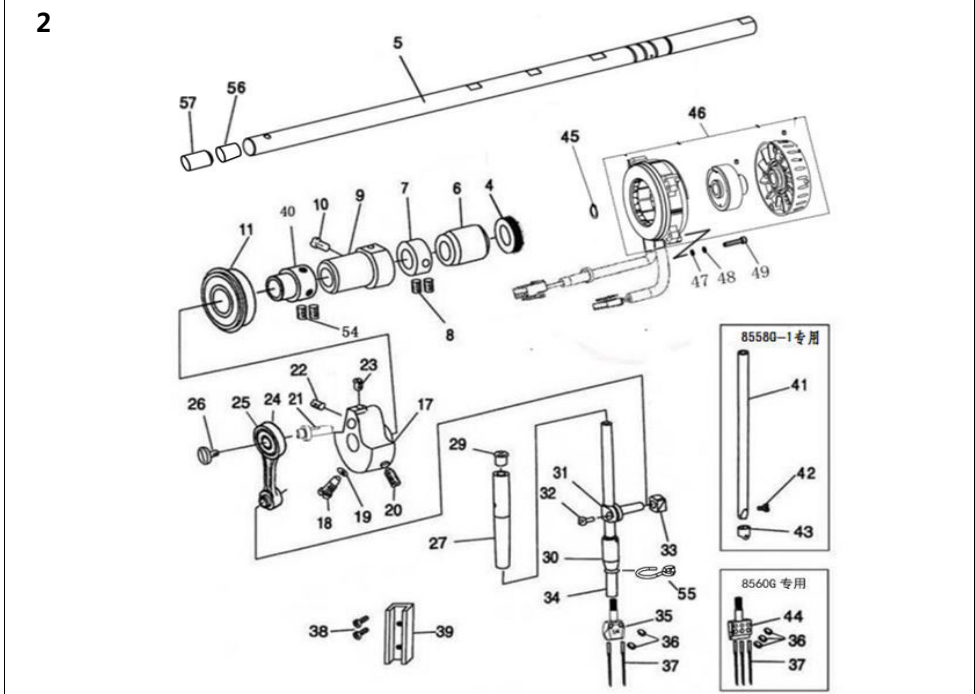
8558G/8560G链式平缝机系列
Chainstitch lockstitch sewing machine

零件手册
Parts Manual

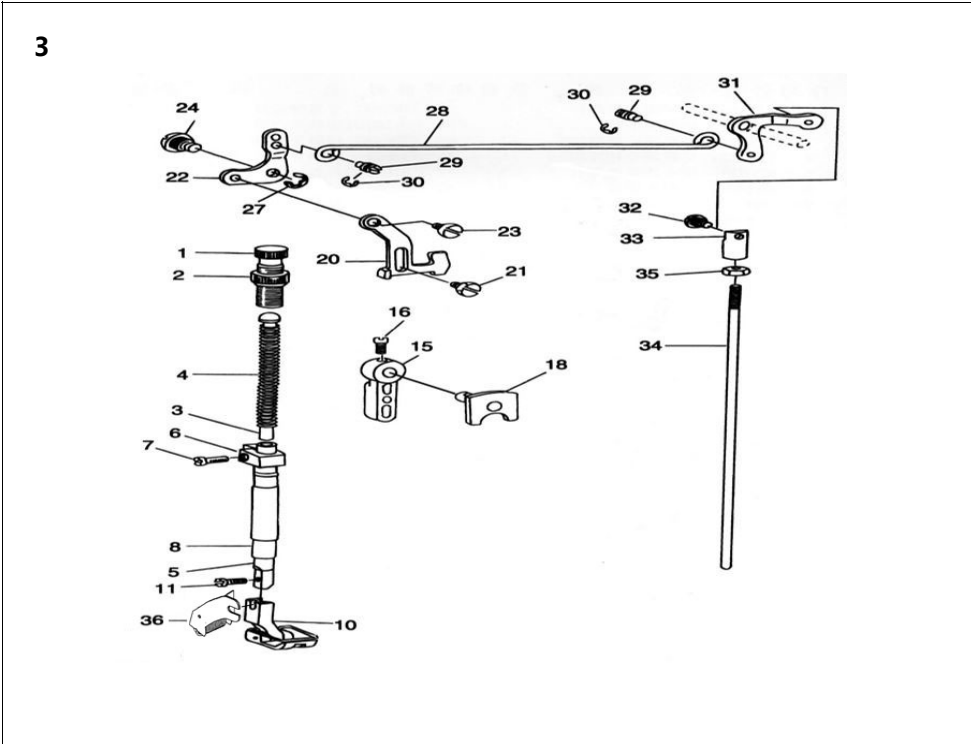


1. 机壳分组件 / Arm bed components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	303839	机壳组件(8558G,8560G,8560G-PH)	arm bed complete(8558G,8560G,8560G-PH)	1
1	305011	机壳组件(8560G-PL)	arm bed complete(8560G-PL)	1
2	116513002	螺钉SM1/4"×28 L=16	bed screw stud SM1/4"×28 L=16	2
3	12512001	底板支承板	bed support	1
4	303985	压脚板	side plate	1
5	12522007	压脚垫块	gasket	1
6	101511001	螺钉SM3/16"×28 L=9	side plate screw SM3/16"×28 L=9	9
7	303987	面盖部件	face plate asm	1
8	12522008	面盖垫	face plate gasket	1
9	101511001	螺钉SM3/16"×28 L=9	screw SM3/16"×28 L=9	3
10	10122003	面盖调节螺母	rubber plug	2
11	12515001	凸轮盖压板	cam cover latch	1
12	12527001	凸轮盖后弹簧	spring	1
13	12512002	凸轮盖后弹簧垫	spring suspension	1
14	125511004	螺钉SM1/8"×44 L=2.5	screw SM1/8"×44 L=2.5	1
15	12515002	附件安装板	attachment installing plate	1
18	125515008	螺钉SM15/64"×28 L=3	screw SM15/64"×28 L=3	1
19	125150030	凸轮盖部件	came cover asm	1
20	12515008	凸轮盖(8558G-1/4",1/8",3/16",1-2)	came cover (8558G-1/4",1/8",3/16",1-2)	1
20	12515011	凸轮盖 (8558G-3/8",8560G-PL)	came cover (8558G-3/8",8560G-PL)	1
20	12615001	凸轮盖(8560G,8560G-PH)	came cover(8560G,8560G-PH)	1
21	12512004	凸轮盖衬套	came cover	1
22	12522005	凸轮盖弹簧	spring	1
23	101511019	螺钉SM3/32"×56 L=2	screw SM3/32"×56 L=2	4
24	12515006	凸轮盖导轮	cam cover guide	1
25	201511002	螺钉SM3/32"×56 L=2.4	screw SM3/32"×56 L=2.4	1
26	125150050	推板部件	bed slide asm	1
27	12615002	推板	bed slide	1
28	12512006	推板弹簧	spring	1
29	101511019	螺钉SM3/32"×56 L=2	screw SM3/32"×56 L=2	2
30	12515006	推板导轮	bed slide guide	1
31	201511002	螺钉SM3/32"×56 L=2.4	screw SM3/32"×56 L=2.4	1
32	12512007	推板衬套	bed slide lock spring	1
33	101511004	螺钉SM3/16"×28 L=7	screw SM3/16"×28 L=7	1
34	12509001	推板翼把手	latch	2
35	101511027	螺钉SM1/8"×44 L=2.5	screw SM1/8"×44 L=2.5	1
37	40122016	上轴封油线孔塞	rubber plug	2
38	10122004	针杆曲柄衬套	rubber plug	1
39	12522012	送料杆后调节螺母	rubber plug	1
40	12522003	送料杆衬套	rubber plug	1
41	12522004	下轴盖孔塞	rubber plug	1
42	1251201000	压脚部件(8558G-1/4")	folder(8558G-1/4")	1
42	1251206200	压脚部件(8558G-1/8",8560G,8560G-PL,8560G-PH)	folder(8558G-1/8",8560G,8560G-PL,8560G-PH)	1
42	1251206400	压脚部件(8558G-3/8")	folder(8558G-3/8")	1
42	1251206300	压脚部件(8558G-3/16")	folder(8558G-3/16")	1
43	12512013	压脚垫块	gasket	1
44	125511006	螺钉SM3/16"×28 L=4.5	screw SM3/16"×28 L=4.5	2
45	11263300100	电控组件 (8558)	electronic control module	1
46	11263300100	电控组件 (8560)	electronic control module	1
48	12530005	LED灯	LED lamp	1
49	40111005	LED灯接口	LED lamp	3
50	12512054	线夹	clamp	1
51	401511031	螺钉SM11/64"×40 L=6	screw SM11/64"×40 L=6	2
52	101513007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	1
53	114533001	螺钉M5 L=25	screw M5 L=25	3
54	13837002	商标牌	Plane With Trademark	1

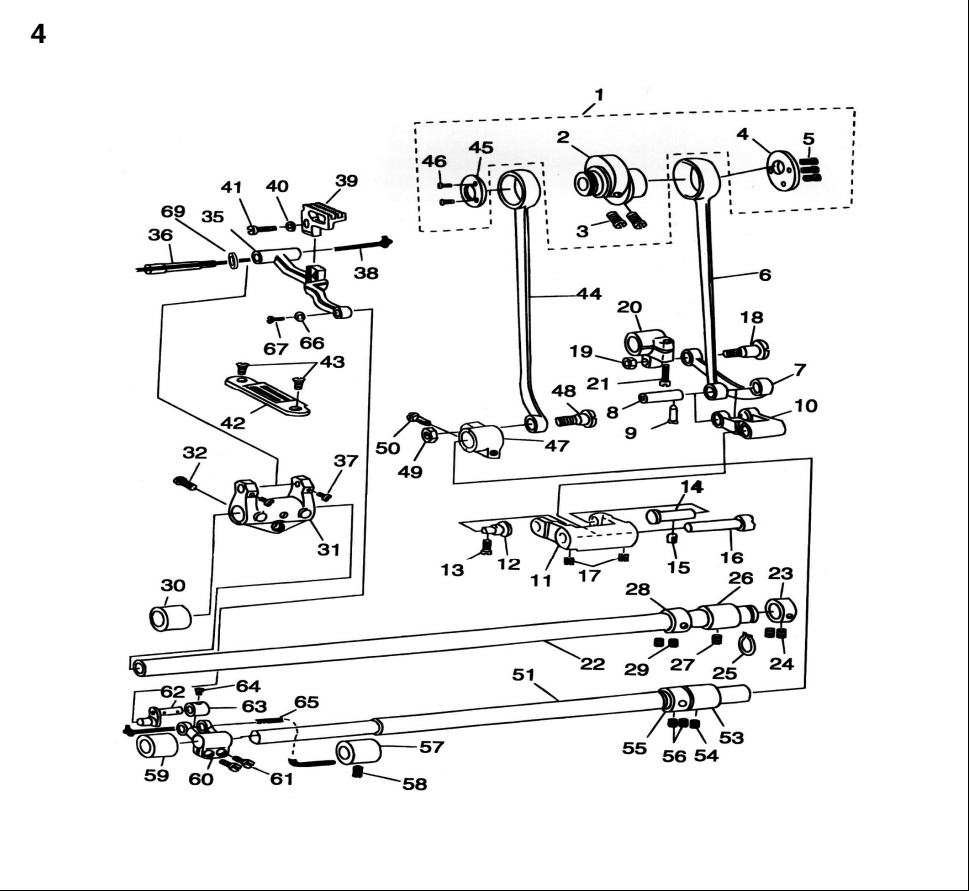


序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
4	125220900	上轴密封组件	main shaft oil seal asm	1
5	12502022	上轴(前盖)	main shaft	1
5	12502023	上轴(自动抽压脚)	main shaft	1
5	12602007	上轴(8560G-PL自动抽压脚)	main shaft	1
5	12602008	上轴(8560G-PL自动抽压脚)	main shaft	1
6	1250300500	上轴后轴套部件	main shaft bushing,rear	1
7	10108001	上轴衬套	main shaft thrust collar	1
8	101515007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	2
9	12503004	上轴衬套套	main shaft bushing,intermediate	1
10	101515006	螺钉SM15/64"×28 L=7	screw SM15/64"×28 L=7	1
11	810003	轴承6004ZZN	bearing 6004ZZn	1
13	10122012	上轴孔塞	Roller felt	1
13	12504001	针杆曲柄	counterweight asm	1
17	12604006	针杆曲柄(8560G-PL)	counterweight asm	1
17	12604008	针杆曲柄(8560G-PH)	counterweight asm	1
18	101511003	螺钉SM3/32"×28 L=11	screw SM3/32"×28 L=11	1
20	101515004	螺钉SM3/32"×28 L=14	screw SM3/32"×28 L=14	1
21	12626003	针杆连杆	needle crank	1
22	101515002	螺钉SM1/4"×40 L=6	screw SM1/4"×40 L=6	1
23	101515002	螺钉SM1/4"×40 L=6	screw SM1/4"×40 L=6	1
24	1250501000	针杆连杆部件	needle bar crank rod asm	1
25	804008	针杆连杆轴承	needle roller bearing	1
26	101517001	螺钉SM5/64"×40 L=4.8 (左旋)	left twist screw SM5/64"×40 L=4.8	1
27	12503009	针杆上封套	needle barbushing upper	1
29	10122013	针杆上封套孔塞	rubber plug	1
30	10103023	针杆下封套	needle bar bushing,lower	1
31	10138002	针杆连接套	needle bar connection asm	1
32	101511005	螺钉SM5/64"×40 L=6	screw SM5/64"×40 L=6	1
33	10109001	针杆连接块	crank slide block	1
34	12602002	针杆	needle bar	1
35	12534001	针夹(8558G-1/4")	needle clamp(8558G-1/4")	1
35	12534002	针夹(8558G-1/8")	needle clamp(8558G-1/8")	1
35	12534004	针夹(8558G-3/8")	needle clamp(8558G-3/8")	1
35	12534003	针夹(8558G-3/16")	needle clamp(8558G-3/16")	1
35	12534006	针夹(8558G-2)	needle clamp(8558G-2)	1
36	125515007	螺钉SM11/64"×40 L=2.8	screw SM11/64"×40 L=2.8	2
37	12617005	针杆	needle	2
38	101511008	螺钉SM11/64"×40 L=8	screw SM11/64"×40 L=8	2
39	10109002	针杆连接块滑轨	needle bag guide	1
40	1220300100	上轴轴衬套	main shaft bearing bushing	1
41	11402003	针杆(8558G-1)	needle bar	1
42	104511006	螺钉SM1/8"×44 L=4.6	screw SM1/8"×44 L=4.6	1
43	10113002	针杆线钩	needle bar frame thread	1
44	12634002	针夹(8560G,8560G-PL)	needle clamp(8560G,8560G-PL)	1
44	12634005	针夹(8560G-PH)	needle clamp(8560G-PH)	1
45	H03001	电机	motor stator	1
46	10133045	电机组件	motor rotor	1
47	13028013	油圈	washer	3
48	H03002	针杆轴套	needle bar bushing	3
49	114513003	螺钉M5 L=20	screw M5 L=20	4
54	S10009	螺钉M6 L=8	screw M6 L=8	2
55	10113009	针杆下封套螺母	lower bushing thread guide	1
56	10123002	针杆上封套	upper felt plug on needle bar	1
57	10122012	上轴孔塞	Roller plug	1



3. 压料分组件 / Presser bar components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12511003	调压螺钉	presser spring regulator SM1/2"×28	1
1	1108530003	压脚部件(8560G-PH)	presser spring regulator(8560G-PH)	1
2	1138651005	调压螺钉(8560G-PH)SM1/2"×28	nut(8560G-PH) SM1/2"×28	1
3	10102003	压脚导杆	presser bar guide bar	1
4	10127005	调压弹簧	presser spring	1
5	12502002	压杆	presser bar	1
6	12509002	压杆导套	presser guide bracket asm	1
7	12609001	压杆导套(8560G-PL)	presser guide bracket asm(8560G-PL)	1
8	409511021	螺钉SM11/64"×40 L=14	screw SM11/64"×40 L=14	1
8	10103012	压杆衬套	presser bar bushing,low	1
10	1251600100	压脚部件(8558G-1/4")	presser foot asm(8558G-1/4")	1
10	1251600400	压脚部件(8558G-1/8")	presser foot asm(8558G-1/8")	1
10	1251600500	压脚部件(8558G-3/16")	presser foot asm(8558G-3/16")	1
10	1251600600	压脚部件(8558G-3/8")	presser foot asm(8558G-3/8")	1
10	1251601000	压脚部件(8558G-1)	presser foot asm(8558G-1)	1
10	1251601100	压脚部件(8558G-2)	presser foot asm(8558G-2)	1
10	1261600800	压脚部件(8560G)	presser foot asm(8560G)	1
10	1261600900	压脚部件(8560G-PH)	presser foot asm(8560G-PH)	1
11	1261601000	压脚部件(8560G-PL)	presser foot asm(8560G-PL)	1
11	101511009	螺钉SM3/16"×40 L=10.5	screw SM3/16"×40 L=10.5	1
15	125102000	压脚翼把手	hand lifter asm	1
16	101511001	螺钉SM3/16"×28 L=9	screw SM3/16"×28 L=9	1
18	1250100100	压脚翼手柄衬套	hand lifter cam asm	1
20	12512057	压脚升降板	lifting lever	1
21	125520003	升降板轴衬套SM11/64"×40	hinge screw SM11/64"×40	1
22	12512014	抬压脚轴衬套	lifting link SM1/8"×44 L=4	1
23	125520001	前抬杆轴衬套SM3/16"×32	hinge screw SM3/16"×32	1
24	125511003	前抬杆轴衬套SM3/8"×28	hinge pin SM3/8"×28	1
27	H05013	挡圈	snap ring	1
28	12512015	抬压脚连杆	lifting lever connecting rod	1
29	125511002	螺钉SM3/16"×32 L=4.1	screw SM3/16"×32 L=4.1	2
30	H05003	抬压脚连杆衬套	snap ring	1
31	12512016	抬压脚后连杆	lifting lever link rear	1
32	125520004	前抬杆轴衬套SM3/16"×32	hinge screw SM3/16"×32	1
33	12526003	抬压脚轴衬套	swivel	1
34	12512017	抬压脚轴衬套	lifting lever connecting rod,vertical	1
35	116516006	螺母SM3/16"×32	nut SM3/16"×32	1
36	1011900100	脚踏刀组件	thread knife asm	1

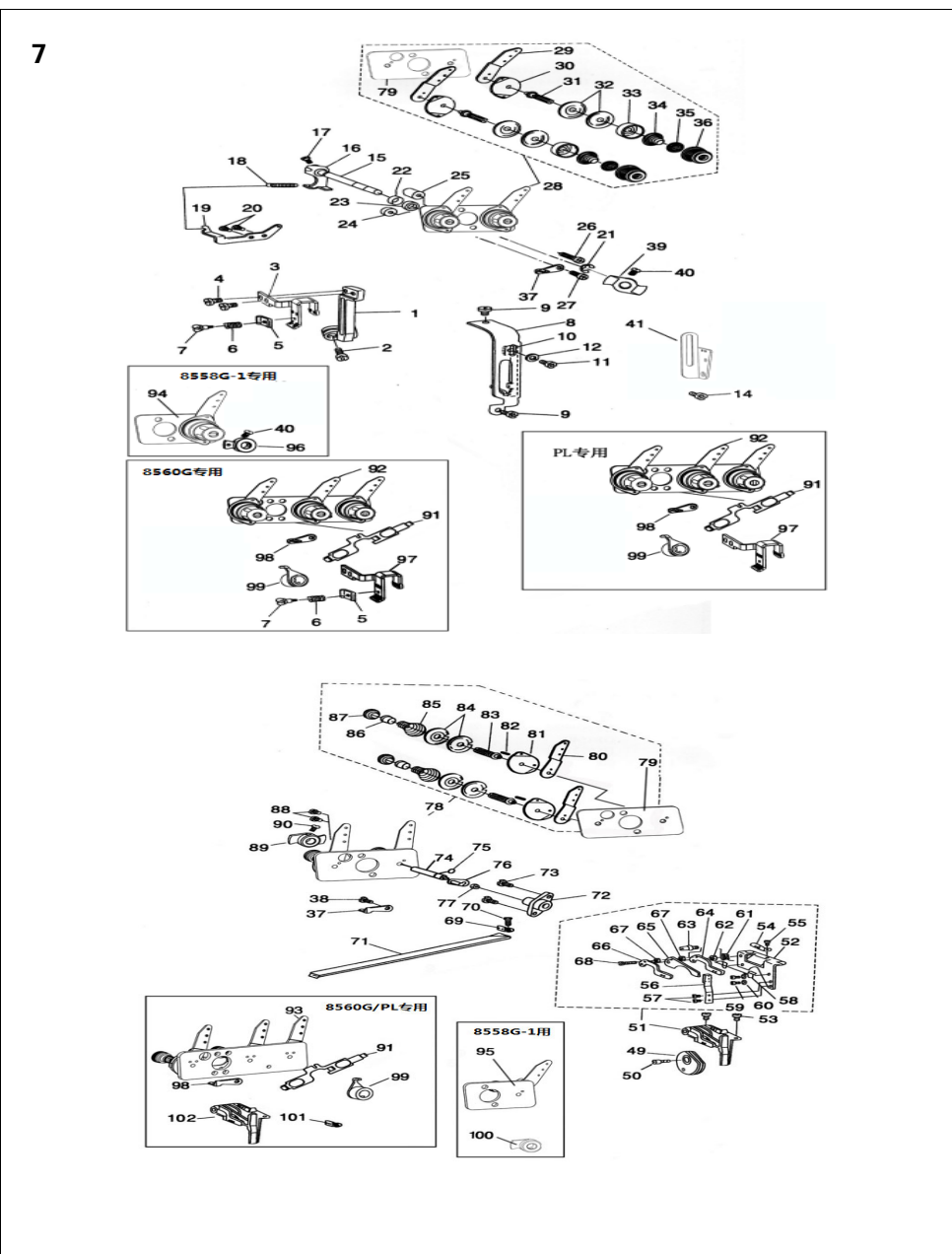


4. 送料分组件 / Feed mechanism components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	1251000300	送料偏心轮部件	feed eccentric cam sam	1
2	400640	送料偏心轮	feed eccentric cam	1
3	101511013	螺钉SM1/4"×40 L=13	screw SM1/4"×40 L=13	2
4	12512018	送料偏心轮盖板	feed eccentric cam thrust washer	1
5	125517001	螺钉SM11/64"×40 L=7.7	screw SM11/64"×40 L=7.7	3
6	400638	送料大连杆	feed rocker shaft connecting rod	1
7	12505002	送料小连杆	connecting rod	1
8	12506004	送料连杆衬套	connecting pin	1
9	125511009	螺钉SM11/64"×40 L=10.5	screw SM11/64"×40 L=10.5	1
10	12504002	送料连杆	feed driving rocker asm	1
11	12501003	送料连杆衬套	feed driving rocker	1
12	12526005	送料连杆左轴销	hinge stud	1
13	101511020	螺钉SM11/64"×40 L=10.5	screw SM11/64"×40 L=10.5	1
14	12526006	送料连杆右轴销	hinge pin	1
15	125511010	螺钉SM15/64"×28 L=11	screw SM15/64"×28 L=11	1
16	12526007	送料连杆衬套	hinge pin	1
17	125515005	螺钉SM3/64"×32 L=6	screw SM3/64"×32 L=6	2
18	125520002	送料曲柄轴衬套SM3/32"×28	hinge screw SM3/32"×28	1
19	409516015	螺母SM3/32"×28	nut M3/32"×28	1
20	12504003	送料曲柄轴	feed rocker shaft crank	1
21	101511016	螺钉SM3/16"×28 L=14	screw SM3/16"×28 L=14	1
22	12502004	送料轴	feed rocker shaft	1
23	12508002	送料轴衬套	thrust collar	1
24	401515006	螺钉SM11/64"×40 L=4.5	screw SM11/64"×40 L=4.5	2
25	H03001	送料轴轴衬套	retaining ring	1
26	12503012	送料轴后轴套	bushing rear	1
27	409515004	送料轴后轴套螺钉SM15/64"×28 L=4	screw SM15/64"×28 L=4	1
28	12508002	送料轴衬套	thrust collar	1
29	401515006	螺钉SM11/64"×40 L=4.5	screw SM11/64"×40 L=4.5	2
30	12503013	送料轴前轴套	feed rocker shaft bushing, front	1
31	12507001	牙架	feed rocker	1
32	101511021	螺钉SM3/16"×28 L=12	screw SM3/16"×28 L=12	1
35	12507002	牙架	washer	1
36	12526008	牙架销	feed bar shaft	1
37	125511003	螺钉SM3/64"×40 L=8	screw SM3/64"×40 L=8	2
38	10123008	油线	oil wick	1
39	12514001	送料牙(8558G-1/4")	feed dog(8558G-1/4")	1
39	12514002	送料牙(8558G-1/8")	feed dog(8558G-1/8")	1
39	12514003	送料牙(8558G-3/16")	feed dog(8558G-3/16")	1
39	12514004	送料牙(8558G-3/8")	feed dog(8558G-3/8")	1
39	12514006	送料牙(8558G-1,8558G-2)	feed dog(8558G-1,8558G-2)	1
39	12614002	送料牙(8560G)	feed dog(8560G)	1
39	12614004	送料牙(8560G-PL)	feed dog(8560G-PL)	1
39	12614006	送料牙(8560G-PH)	feed dog(8560G-PH)	1
40	W01006	送料牙垫圈	washer	1
41	409511021	螺钉SM11/64"×40 L=14	screw SM11/64"×40 L=14	1
42	12515007	针板(8558G-1/4")	throat plate(8558G-1/4")	1
42	12515009	针板(8558G-1/8")	throat plate(8558G-1/8")	1
42	12515010	针板(8558G-3/16")	throat plate(8558G-3/16")	1
42	12515012	针板(8558G-3/8")	throat plate(8558G-3/8")	1
42	12515016	针板(8558G-1)	throat plate(8558G-1)	1
42	12515017	针板(8558G-2)	throat plate(8558G-2)	1
42	12615004	针板(8560G)	throat plate(8560G)	1
42	12605004	针板(8560G-PL)	throat plate(8560G-PL)	1
42	12615007	针板(8560G-PH)	throat plate(8560G-PH)	1
43	125517002	螺钉SM11/64"×40 L=7	screw SM11/64"×40 L=7	2
44	400639	送料连杆	feed driving shaft connecting ro	1
45	12512019	送料连杆偏心轴套	feed driving eccentric thrust wa	1
46	206511019	送料连杆轴衬套螺钉M2	screw	2
47	12504004	送料连杆轴衬套	feed driving shaft crank rear	1
48	125520002	送料曲柄轴衬套SM3/32"×28	hinge screw SM3/32"×28	1
49	409516015	螺母SM3/32"×28	nut SM3/32"×28	1
50	101511016	螺钉SM3/16"×28 L=14	screw SM3/16"×28 L=14	1
51	12502005	送料轴	feed driving shaft	1
52	12503012	送料轴后轴套	bushing rear	1
54	101515010	螺钉SM15/64"×28 L=8.5	screw SM15/64"×28 L=8.5	1
55	10108003	送料轴后轴套	thrust collar	1
56	101515002	螺钉SM1/4"×40 L=6	screw SM1/4"×40 L=6	1
57	12503017	送料轴衬套	bushing,intermediate	1
58	101515010	螺钉SM15/64"×28 L=8.5	screw SM15/64"×28 L=8.5	1
59	12503020	送料轴前轴套	feed rocker shaft bushing,front	1
60	12504005	送料轴轴衬套	feed rocker shaft	1
61	101511016	螺钉SM3/16"×32 L=12.5	screw SM3/16"×32 L=12.5	1
62	12506004	送料轴销	feed bar link	1
63	12508003	送料轴衬套	thrust collar	1
64	125515003	螺钉SM11/64"×40 L=5	screw SM11/64"×40 L=5	2
65	10423005	油线	oil wick	1
66	12528001	送料轴轴衬套	counter-sunk washer	1
67	125517006	螺钉SM1/8"×44 L=4	screw SM1/8"×44 L=4	1
69	12528003	送料轴衬套	feed bar shaft washer	1

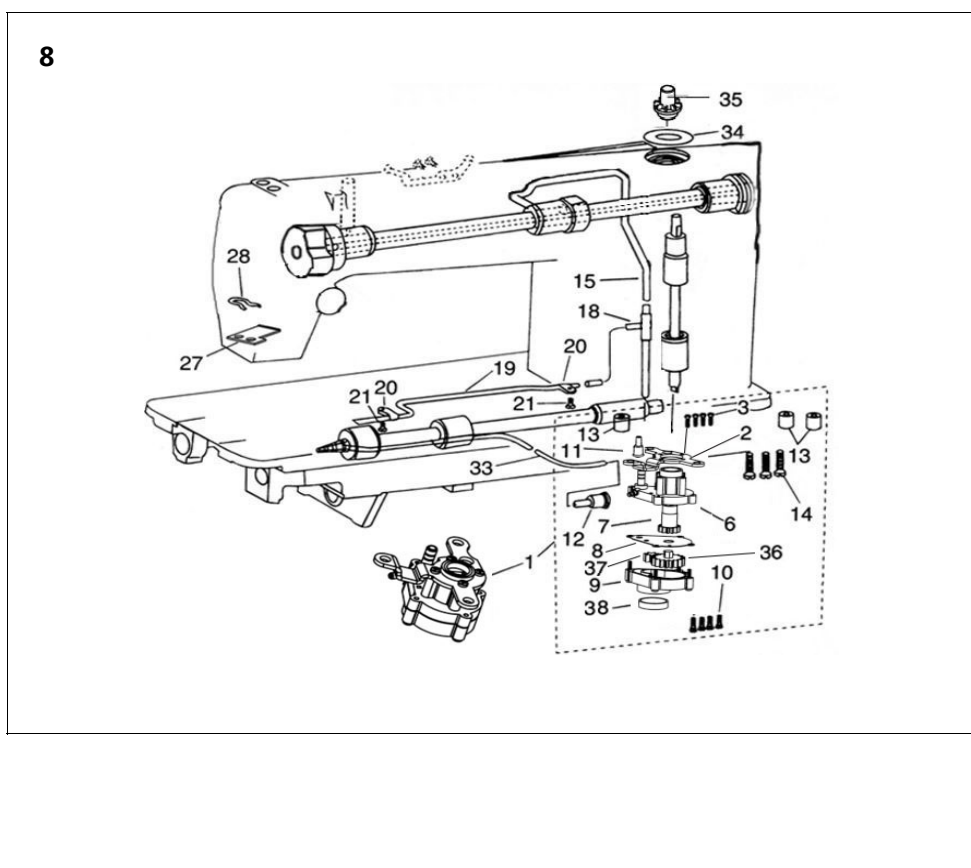
6. 弯针勾线分组件 / Looper retainer components (2)

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
17	101S15007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	2
18	12S03020	下轴轴套部件	bushing, front	1
19	101S15001	螺钉SM15/64"×28 L=13	screw SM15/64"×28 L=13	1
20	12S03046	下轴轴套固定环套	looper thread guard bushing	1
21	12S220070	下轴轴套固定组件	looper thread guard bushing asm	1
22	12S02009	弯针轴	looper rocket shaft	1
23	12S030600	弯针轴前轴套部件	bushing,intermediate	1
24	101S15010	螺钉SM15/64"×28 L=8.5	screw SM15/64"×28 L=8.5	1
25	12S030800	弯针轴前轴套部件	bushing,front	1
26	101S15001	螺钉SM15/64"×28 L=13	screw SM15/64"×28 L=13	1
27	12S08005	弯针轴套圈	thrust collar asm	1
28	101S15007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	2
29	12S25002	主动弯针凸轮	gear asm,upper	1
30	101S15007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	1
31	12S25003	被动弯针凸轮	gear asm,lower	1
32	101S15007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	2
33	12S04009	弯针轴套	looper crank asm	1
34	101S15007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	2
35	12S330008	螺钉SM1/4"×40 L=6	screw SM1/4"×40 L=6	1
36	12S040200	弯针摆轴十字轴连接件	Trunion asm	1
37	12S020000	弯针摆轴部件	looper rocker shaft asm	1
38	209S11009	螺钉SM9/64"×40 L=8	screw SM9/64"×40 L=8	4
39	10423004	油线	oil wick	1
41	12S010500	弯针底座	looper mounting base	1
42	12S13001	螺钉SM15/64"×28 L=22	screw SM15/64"×28 L=22	4
44	401S15006	螺钉SM11/64"×40 L=4.5	screw SM11/64"×40 L=4.5	2
45	12S04012	左弯针曲柄	looper holder asm(left)	1
47	12S17001	左弯针	looper(left)	1
48	209S11012	螺钉SM9/64"×40 L=4.8	screw SM9/64"×40 L=4.8	1
49	12S04013	右弯针曲柄	looper holder asm(right)	1
50	101S11016	螺钉SM5/16"×28 L=14	screw SM5/16"×28 L=14	2
51	12S17002	右弯针	looper(right)	1
52	12S202200	弯针曲柄罩盖部件	crank cover asm	1
53	12S11007	螺钉SM9/64"×40 L=21	screw SM9/64"×40 L=21	3
54	11S232002	曲柄罩壳孔塞	Rubber plug	1
55	12S12002	油腔X3S	vinyl tube	1
56	12S10005	护针凸轮	needle guard cam asm	1
57	101S15007	螺钉SM1/4"×40 L=8	screw SM1/4"×40 L=8	2
58	12S05007	护针连杆	needle guard crank rod	1
59	12S04014	护针叉形曲柄	rear needle guard rocker fork	1
60	101S11020	螺钉SM11/64"×40 L=10.5	screw SM11/64"×40 L=10.5	1
61	12S26014	护针曲柄销	pin	1
62	10423004	油线	oil wick	1
63	401S15006	螺钉SM11/64"×40 L=4.5	screw SM11/64"×40 L=4.5	1
64	12S03043	护针轴套	bushing	1
65	101S15010	螺钉SM15/64"×28 L=8.5	screw SM15/64"×28 L=8.5	1
66	12S02012	护针轴套	needle guard driving shaft asm	1
67	10120008	护针轴轴套	oil wick	1
68	12S04015	护针曲柄销	rear needle guard rocker arm asm	1
69	101S11016	螺钉SM3/16"×28 L=14	screw SM3/16"×28 L=14	1
70	12S17003	摆动护针(BS58G-1/4")/3/8"/3/16")	driving needle guard(BS58G-1/4",3/8",3/16")	1
	12S17009	摆动护针(BS58G-1)	driving needle guard(BS58G-1)	1
	12S17010	摆动护针(BS58G-2)	driving needle guard(BS58G-2)	1
	12617003	摆动护针(BS60G,BS60G-PL)	driving needle guard(BS60G,BS60G-PL)	1
	12617006	摆动护针(BS60G-PH)	driving needle guard(BS60G-PH)	1
71	209S11009	螺钉SM9/64"×40 L=8	screw SM9/64"×40 L=8	1
72	12S01006	护针杆座	needle guard base	1
73	101S11011	螺钉SM11/64"×40 L=9.5	screw SM11/64"×40 L=9.5	2
	12S17004	左固定护针杆	counter needle guard,left	1
74	12617007	左固定护针杆(BS60G-PH)	counter needle guard,left(BS60G-PH)	1
	12605001	左固定护针杆(BS60G,BS60G-PL)	counter needle guard,right(BS60G,BS60G-PL)	1
	12S17005	右固定护针杆	counter needle guard,right	1
	12S17011	固定护针杆(BS58G-2)	counter needle guard,right(BS58G-2)	1
	12617008	右固定护针杆(BS60G-PH)	counter needle guard,right(BS60G-PH)	1
76	101S11005	螺钉SM9/64"×40 L=6	screw SM9/64"×40 L=6	2
77	12604003	弯针轴套部件	looper holder asm(right)	1
78	126S11001	螺钉SM9/64"×40 L=15	screw SM9/64"×40 L=15	1
79	12S17002	右弯针	looper(right)	1
80	201S11007	螺钉SM9/64"×40 L=6	screw (left) SM9/64"×40 L=6	4
81	12604002	左弯针曲柄	looper holder asm(left)	1
82	209S11012	螺钉SM9/64"×40 L=4.8	screw(right) 螺钉SM9/64"×40 L=4.8	2
83	12S17001	左弯针	looper(left)	1
84	12604009	右弯针曲柄(BS60G-PH)	looper holder asm,right(BS60G-PH)	1
85	12604010	左弯针曲柄(BS60G-PH)	looper holder asm,left(BS60G-PH)	1
86	201S11007	螺钉SM9/64"×40 L=6	screw 螺钉SM9/64"×40 L=6	6
87	12617010	左弯针(BS60G-PH)	looper,left(BS60G-PH)	1
88	12617011	中弯针(BS60G-PH)	looper,right(BS60G-PH)	1
89	12617009	右弯针(BS60G-PH)	looper,right(BS60G-PH)	1



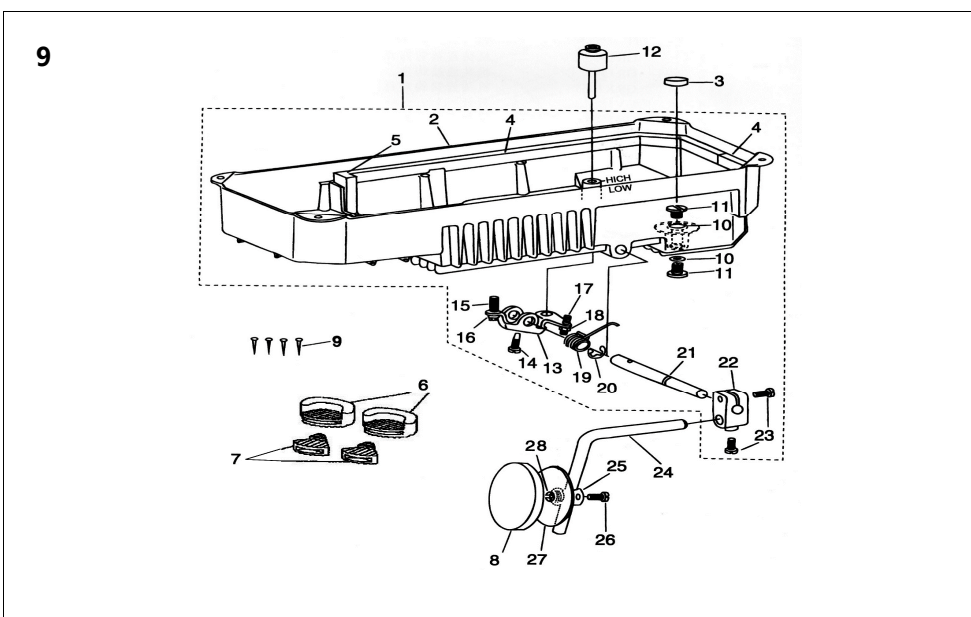
7. 挑线、松线、夹线分组件 Thread take-up & tension & tension releasing assembly complete

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12S05008	挑线连杆	thread take-up lever	1
2	209S11021	螺钉SM9/64"×40 L=10	screw SM9/64"×40 L=10	1
3	12S12025	挑线杆	thread take-up	1
4	101S11005	螺钉SM9/64"×40 L=6	screw SM9/64"×40 L=6	2
5	12S12026	挑线杆夹线板	tension plate	1
6	12S27014	挑线杆夹线板	tension spring	1
7	12S511018	螺钉SM3/32"×56 L=1.5	screw SM3/32"×56 L=1.5	1
8	12S12029	挑线杆护罩	thread take up lever guard	1
9	401S11031	螺钉SM11/64"×40 L=6	screw SM11/64"×40 L=6	2
10	12S12028	线量调节板	take-up thread tension lever	1
11	11S211014	螺钉SM11/64"×40 L=5.3	screw SM11/64"×40 L=5.3	1
12	W01006	调节板螺钉垫圈	washer	1
14	401S11031	螺钉SM11/64"×40 L=6	screw SM11/64"×40 L=6	1
15	12S02024	松线轴	tension release shaft	1
16	12S0401600	松线轴轴套部件	tension release arm asm	1
17	101S11012	螺钉SM11/64"×40 L=4.8	screw SM11/64"×40 L=4.8	1
18	12S27015	松线轴固定杆弹簧	spring	1
19	12S12031	后托杆弹簧固定板	suspension bracket	1
20	11S211014	螺钉SM11/64"×40 L=5.3	screw SM11/64"×40 L=5.3	2
21	H05013	松线轴套圈	snap ring	1
22	O01027	松线轴O型圈	Oil seal ring	1
23	12S09004	松线轴环	tension release shaft spacer	1
24	12S09011	松线轴下安装垫	spacer(A)for installing plate	1
25	12S09006	松线轴上安装垫	spacer(B) for installing plate	1
26	12S530010	螺钉SM11/64"×40 L=11	screw SM11/64"×40 L=11	1
27	12S530009	螺钉SM11/64"×40 L=10	screw SM11/64"×40 L=10	1
28	12S1300600	压线夹线轴部件	needle thread tension asm	1
29	12S12032	压线轴固定板	needle thread tension guide plate	2
30	11S212004	压线轴固定板	tension thread tension guide	1
31	12S530003	压线轴固定板	looper thread tension post SM11/64"×40	2
32	12S12056	压线轴固定板	tension disc	4
33	12S13004	压线轴固定板	tension disc presser ribe	2
34	10127002	压线轴固定板	tension spring	2
35	11S209003	压线轴固定板	tension disc stopper	2
36	12S11009	压线轴固定板	tension nut	2
37	12S12035	压线轴	frame thread guide	2
38	11S211014	螺钉SM11/64"×40 L=5.3	screw SM11/64"×40 L=5.3	1
39	12S04017	压线轴固定板	tension release latch	1
40	101S11012	螺钉SM11/64"×40 L=4.8	screw SM11/64"×40 L=4.8	1
41	12S12050	中间导线轴	frame thread eyelet	1
	12612010	中间导线轴(三针)	frame thread eyelet(three needles)	1
49	12S1000600	压线轴打线凸轮	looper thread take-up cam	1
50	12S517004	螺钉SM11/64"×40 L=9.5	screw SM11/64"×40 L=9.5	1
51	12S1300200	凸轮导线轴部件	looper thread guide plate	1
52	12S12040	凸轮导线轴	thread guide plate	1
53	12S151014	螺钉SM11/64"×40 L=5.3	screw SM11/64"×40 L=5.3	2
54	12S12041	螺钉SM11/64"×40 L=5.3	Looper thread guide asm	1
55	12S511004	螺钉SM1/8"×44 L=2.5	screw SM1/8"×44 L=2.5	1
56	12S12042	压线轴固定板	thread guide stopper spring	1
57	12S511004	螺钉SM1/8"×44 L=2.5	screw SM1/8"×44 L=2.5	2
58	12S27007	压线轴固定板	cast-off wire	1
59	101S11027	螺钉SM1/8"×44 L=2.5	screw SM1/8"×44 L=2.5	2
60	W01005	压线轴固定板	washer	2
61	12S27008	压线轴固定板	thread guide spring	1
62	11S4516004	螺母SM11/64"×40	nut SM11/64"×40	1
63	12S530002	压线轴固定板	thread guide stud SM11/64"×40 L=5.5	1
64	12S12043	凸轮导线轴 (右)	looper thread guide,right	1
65	12S12044	凸轮导线轴 (左)	cast-off plate	1
66	12S12045	凸轮导线轴 (左)	looper thread guide,left	1
67	12S09007	凸轮导线轴	collar	2
68	12S511005	螺钉SM1/8"×44 L=1.3	screw SM1/8"×44 L=1.3	1
69	12S12046	压线轴固定板	looper thread guide	1
70	409S17001	螺钉SM11/64"×40 L=4.7	screw SM11/64"×40 L=4.7	1
71	12S12047	压线轴固定板	looper thread guide tube	1
72	12S04018	压线轴固定板	tension release shaft bushing	1
73	12S511020	螺钉SM9/64"×40 L=6	screw SM9/64"×40 L=6	2
74	12S02014	压线轴固定板	looper thread release shaft	1
75	O01004	压线轴固定板O型圈	rubber ring	1
76	12S0401900	压线轴固定板轴套部件	tension release arm asm	1
77	11S4516004	螺母SM11/64"×40	nut SM11/64"×40	1
78	12S1300700	压线轴固定板	lower thread tension asm	1
79	12S12100	压线轴固定板	tension installing plate	2
80	12S12049	压线轴固定板	looper thread tension control pl	1
81	11S212004	压线轴固定板	thread guide	2
82	P01009	压线轴固定板	spring pin	2
83	12S530003	压线轴固定板	looper thread tension post SM11/64"×40	2
84	12S12051	压线轴固定板	tension disc	4
85	12S27009	压线轴固定板	looper thread tension spring	2
86	12S09008	压线轴固定板	looper thread tension	2
87	12S151001	螺母SM1/4"×40	tension post nut SM1/4"×40	1
88	401S11031	螺钉SM11/64"×40 L=6	screw SM11/64"×40 L=6	2
89	12S04020	压线轴固定板	looper thread release latch	1
90	101S11012	螺钉SM11/64"×40 L=4.8	screw SM11/64"×40 L=4.8	1
91	12612004	压线轴固定板	Thread release Slide plate	1
92	1261301700	压线轴固定板(三针)	needle thread tension asm(three needles)	1
93	1261301800	压线轴固定板(三针)	lower thread tension asm(three needles)	1
94	12S1300800	压线轴固定板(BS58G-1)	needle thread tension asm(BS58G-1)	1
95	12S1300900	压线轴固定板(BS58G-1)	lower thread tension asm(BS58G-1)	1
96	12S04022	压线轴固定板	tension release latch	1
97	12638001	挑线杆	thread take-up	1
98	12613001	导线轴	frame thread guide	1
99	1260400400	压线轴固定板	tension release latch	1
100	12S04023	压线轴固定板	looper thread release latch	1
101	12613006	压线轴固定板	looper thread guide	1
102	1261300200	凸轮导线轴部件(三针)	looper thread guide plate(three needles)	1



8. 润滑油分组件 / Lubrication

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12S2000100	油泵部件	lubrication oil pump asm	1
2	12S12052	油泵安装板	oil pump installing base	1
3	S20008	螺钉12.9 L=12	screw 12.9 L=12	4
6	12S20005	油泵盖	washer	1
7	12S20009	油泵盖固定板	oil pump impeller	1
8	12S12053	油泵盖固定板	oil pump impeller cover	1
9	12S20004	油泵盖	lubricating oil pump cover	1
10	S0009	油泵盖螺钉	screw	4
11	12S36002	上轴供油管接头	rubber joint	1
12	12S36003	下轴供油管接头	rubber joint	1
13	12S09011	油泵盖固定板	Collar	3
14	12S30009	油泵盖螺钉	screw	3
15	12S21005	上轴供油管	Main shaft oil tube	1
18	12S36004	右轴供油管接头	Oil sight window base	1
19	12S21003	右轴供油管	gas oil pipe	1
20	12S12054	右轴供油管接头	holder	2
21	101S11025	螺钉SM11/64"×40 L=7	screw SM11/64"×40 L=7	2
27	10423002	回油轴	oil felt	1
28	12S27011	回油轴套	holder	1
33	12S21004	下轴供油管	oil tube	1
34	10122019	油泵盖固定板	o-rubber ring	1
35	11211004	油泵盖	oil sight window	1
36	12S20012	油泵盖固定板	driven bigger gear of oil pump	1
37	12S20010	油泵盖固定板	driven smaller gear of oil pump	1
38	11S250001	油泵盖固定板	cover for oil filtration	1



9. 油腔、膝压脚分组件 / Oil reservoir & knee lifter components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12S0100700	油腔部件	oil reservoir asm	1
2	12S01009	油腔	oil reservoir	1
3	10131001	油腔磁铁	oil reservoir magnet	1
4	12S22018	油腔固定板	gasket	2
5	12S22019	油腔固定板	gasket	1
6	10122023	胶头固定板块（大）	Cushion(big)	2
7	10122022	胶头固定板块（小）	Cushion(small)	2
8	10122024	橡胶密封垫	knee press plate cover	1
9	101530010	油腔盖钉	nail	4
10	10122001	非油腔盖TO形圈	oil drain cap gasket	2
11	101511028	螺钉SM5/16"×24 L=7	screw SM5/16"×24 L=7	2
12	12S13004	抬压缸顶杆	knee press lifter rod	1
13	12S12059	抬压缸双向吊钩	lifting	1
14	101512002	双向吊钩螺钉M6	positioning screw M6	1
15	101515012	双向吊钩限位螺钉	positioning screw	2
16	101516004	螺母M6	nut M6	2
17	101515012	双向吊钩限位螺钉	positioning screw	2
18	101516004	螺母M6	nut M6	2
19	10127016	双向吊钩吊环	spring	1
20	H09010	抬压缸轴端密封垫圈	thrust ring	1
21	12S600515	抬压缸垫圈	knee press rod	1
22	101201008	抬压缸侧板耳杆螺钉	bearing bracket	1
23	101251003	侧板耳杆头螺钉	clamp screw	2
24	10112028	侧板耳杆	knee lifter plate rod	1
25	101212030	侧板耳杆接头	knee press plate cover joint	1
26	101512004	螺钉M6 L=11	screw M6 L=11	1
27	10121209	侧板耳板	knee press plate	1
28	10122025	橡胶衬垫	Rubber	1